

PRODUCT DATA SHEET

5374 BLUE ACRYLIC LOW VOC TRAFFIC MARKING PAINT

Low VOC - Handicap Blue

	Product D	escription		Recommended Uses
Product Description				Neconinended 0565
 5374 BLUE ACRYLIC TRAFFIC MARKING PAINT is an acetone based, heavy duty marking paint formulated for excellent film build and better resistance to traffic wear and weather. <i>GEMSEAL's line of Low VOC Acrylic Marking Paints are designed for use over freshly applied asphalt sealcoat.</i> Meets Federal Specification A-A-2886(B) Type II 				This product has been designed for painting centerlines edgelines, curbs, highways, airport runways, medians parking lots, crosswalks, traffic aisles, storage zones, sto zones, auxiliary markings, etc. Use on concrete, asphalt, and brick. Exterior and Interio Can be used with glass beads for added reflectance.
 Meets Federal Specification A-A-2886(B) Type II Formulated for Brush, Spray, or Roller Ready to Spray - No Reduction Needed 				Available in Yellow, White, Blue, Red, and Black.
Note: The United States Environmental Protection Agency (EPA) has determined that ACETONE does not contribute, in any significance, to ozone formation or green house emissions - and has thus made it exempt from VOC regulatory requirements and the federal Clean Air Act.				Product Characteristics
Performance Characteristics				Vehicle Type: Acrylic
MEETS FEDERAL SPECIFICATION A-A-2886(B) TYPE II				Viscosity: 78 to 82 Ku
Test Description	Test Method	Requirements	Results	Weight Solids: 70.00% minimum
Color (blue)	Fed. Std. 595 #35180	6 CIE Lab	Pass	Volume Solids: 45.00% minimum
Fineness of Grind	ASTM D1210	3 Hegman min.	Pass	Density (Weight per Gallon):
Dry Time No-Pick-Up	ASTM D711	10 minutes max.	Pass	12.84 <u>+</u> 0.20 lbs/gal
Flexibility	ASTM D522	Pass	Pass	VOC (minus exempts): 87 g/L
Consistency	ASTM D562	70 - 85 Ku	Pass	
Accelerated Package Stability	ASTM D1849	<5 Ku change	Pass	Dry time: No-Pick-Up: <10 minutes
Water Resistance	ASTM D1306	Pass	Pass	Dry Through: <15 minutes (Note: Applied film thickness, relative humidity and
Bleeding Ratio	ASTM D969	0.90 min	Pass	temperature will affect dry time)
Dry Opacity	Fed-Std-141	0.92 min	Pass	
Accelerated Weathering	ASTM G53	Pass	Pass	Shelf Life: 12 months if unopened and stored in a cool area.
represent actual conditions. To the	control values e best of our kn ccurate at the da	nce & Product Cha when tested under owledge, the abov ate of issuance but i	r laboratory ve technical	This product does not contain mercury, lead, hexavalen chromium, toluene, chlorinated solvents, hydrolysable chlorine derivatives, or carcinogens as defined in 29 CFR 1910.1200.
Oducts should be thord (ARRANTY CONCERN): ARTICULAR PURPOSI EGLIGENCE, BREACH C HE BUYER AND THE SO LAIM OR THE AMOUNT ARRANTY, WHICH IS E AUTION: DANGER! EX HE REACH OF CHILDRE	bughly tested under a ING THIS PRODUC E. UNDER NO CIRCUI F. WARRANTY, STRIC LE LIABILITY OF GEN ACTUALLY PAID FOR XPRESSLY DISCLAIM TREMELY FLAMMABL N! BEFORE using this	Application conditions prior T, WHETHER EXPRESS MSTANCES SHALL GEMSI T LIABILITY, OR ANY OTI ASEAL FOR ANY CLAIMS SUCH PRODUCT, WHICH ED. ALL TECHNICAL ADV EI VAPORS MAY CAUSE F s product it is essential th	or to use. The info OR IMPLIED, IN EAL BE LIABLE FOI HER LEGAL THEOR SHALL BE LIMITED IEVER IS LESS. TE VICE GIVEN IS ACC LASH FIRE. VAPOI hat the <u>"Material S</u>	ur company. This product is designed and intended for professional application only. Al rmation contained herein is believed to be reliable. HOWEVER, GEMSEAL MAKES NO ICLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A R SPECIAL, INCIDENTAL, CONSEQUENTIAL, OR ANY OTHER DAMAGES FROM ALLEGED IV, ARISING OUT OF THE USE OR HANDLING OF THIS PRODUCT. THE SOLE REMEDY OD D TO THE BUYER'S PURCHASE PRICE OF THE PRODUCT WHICH IS THE SUBJECT OF TH CHNICAL ADVICE FURNISHED BY GEMSEAL SHALL NOT CONSTITUTE AN EXPRESS SEPTED AT THE RISK OF THE BUYER. R HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF afety Data Sheet " describing the product as well as the "Product Label" be reviewed. I . or refer to data at www.gemsealproducts.com
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Preparation	Application
The surface to be painted must be dry, free of grease and oil and brushed free of loose dirt. Striping paints will not adhere to unclean surfaces. Application equipment must be clean from all previous paint(s).	Mix paint thoroughly before using. Surfaces should be clean and free from dirt and debris. New sealed or asphalt surfaces should be allowed to cure before application. Paint only in dry weather with no forecast for rain. May be applied by a spray machine, roller or brush.
Thinning	 Application Rates: Apply at 12-15 mils. wet, 7.5 mils dry Coverage: Approx. 400 linear ft./gal. with a 4" stripe Approx. 90 ft²/gallon (20 gal. = 1 mile @ 4") Glass beads can be broadcast or mixed into paint at a rate of 4 - 6 pounds of beads per gallon. If spraying, do not mix beads directly into paint.
Thinning is not required, and is not recommended. Dilution can adversely affect film build, appearance and adhesion. DO NOT add gasoline, oil or any other petroleum-based products.	
Drying Times	Application Conditions
Dry times are dependent upon weather conditions. The warmer the temperature, the faster the paint will cure. Direct sunlight will speed up dry times. For this product, a basic drying schedule is:	Recommended application conditions: Apply between 40°F minimum and 90 °F and at least 5 °F above dew point with a relative humidity below 85%. Best if applied at surface and ambient temperatures of 50°F and above.
10 min. (walk on), 40 min. (drive on) Note: changes in weather conditions (ie. temp. dropping after	Application Equipment
application, cold surface temp.) can delay above cure times drastically.	Spray Equipment: Always purge spray equipment of cleaning solvent before using this product. Recommended cleaning solvent: Toluene or Acetone
Safety Precautions	
Always refer to the <u>MSDS</u> for Handling and Hazard conditions. Keep away from open flame. Avoid prolonged or repeated contact with skin. Avoid breathing of vapors or spray mist. Do not take internally. Close container after	Airless Sprayers: Use pressure between 1500-2000 psi - with recommended tip size of .019" (or between .017" - .021"). Use the lowest pressure necessary to achieve a flat edge-line.
each use. Wear respirator, eye protection and protective	Note: It is recommended to keep separate sprayers for latex and solvent based paints. If the same spray machine is used for both
clothing when handling.	types of paint, extra care must be taken to avoid cross- contamination. Latex and solvent based paints are NOT COMPATIBLE.
PERSONAL PROTECTIVE EQUIPMENT	types of paint, extra care must be taken to avoid cross- contamination. Latex and solvent based paints are NOT COMPATIBLE. Brush: Use Nylon/Polyester Natural Bristle
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NEGLIGENCE, BREACH OF WARRANTY, STRICT LIABILITY, OR ANY OTHER LEGAL THEORY, ARISING OUT OF THE USE OR HANDLING OF THIS PRODUCT. THE SOLE REMEDY OF THE BUYER AND THE SOLE LIABILITY OF GEMSEAL FOR ANY CLAIMS SHALL BE LIMITED TO THE BUYER'S PURCHASE PRICE OF THE PRODUCT WHICH IS THE SUBJECT OF THE CLAIM OR THE AMOUNT ACTUALLY PAID FOR SUCH PRODUCT, WHICHEVER IS LESS. TECHNICAL ADVICE FURNISHED BY GEMSEAL SHALL NOT CONSTITUTE AN EXPRESS WARRANTY, WHICH IS EXPRESSLY DISCLAIMED. ALL TECHNICAL ADVICE GIVEN IS ACCEPTED AT THE RISK OF THE BUYER. CAUTION: DANGERI EXTREMELY FLAMMABLE VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMELIL, DARMELIL, DOR FATAL TE SWALLOWED. INJURIOUS TO EVES, KEEP OUT OF

CAUTION: DANGER! EXTREMELY FLAMMABLE! VAPORS MAY CAUSE FLASH FIRE. VAPOR HARMFUL. HARMFUL OR FATAL IF SWALLOWED. INJURIOUS TO EYES. KEEP OUT OF THE REACH OF CHILDREN! BEFORE using this product it is essential that the "Material Safety Data Sheet" describing the product as well as the "Product Label" be reviewed. If your company does not have such information or has any questions, contact **GEMSEAL or refer to data at www.gemsealproducts.com**

